

# The H Frame Range

## the base solution for mounting your services on the roof



100% UK Manufacture  
100% UK Sourced Materials



The ILP H Frame foot is a convenient, adaptable and low-cost answer for supporting hardware & roof apparatus or the furnishings of a plant room. This may surround projects involving pipe work, duct work, cable trays and/or air conditioning equipment

ILP assists you in keeping your installations low cost by recommending you source your own strut. Consequently, the H Frame feet are manufactured with either a pre-moulded 41mm<sup>2</sup> or 50mm<sup>2</sup> Core, so when formulating frameworks on site, having both these options readily available, ensures your project is consistently flexible

Where a greater load spread is required you can upgrade to a 500mm x 500mm square foot or for securing your Ductwork and light weight plant why not use our 12kg or 25kg foot for extra ballast

One of the greatest features of this product, is that it is moulded as a ONE piece item; therefore, no fiddly plastic inserts or awkward rubber pads are required. The feet are despatched as individual products, resulting in NO wasted packaging on site or remnants of assembly kits that are surplus to requirements during installations

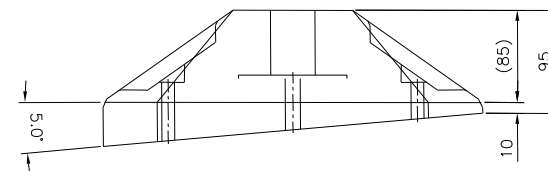


The 'Heavy Ballast' Foot



COMBI94

The 'Angled' Foot @ 2.5° & 5°



For sloped roofs, the 'Angled' Feet have again been moulded uniquely as one component in either 2.5° or 5° angles



COMBI26 – Heavy Ballast

Each foot has an integrally moulded, load bearing, 2mm zinc plate as standard. All 41mm x 41mm core feet also have centrally located plastic insert for greater stability

Product Code	Model	Foot Size (mm <sup>2</sup> )	Height (mm)	Max Loading per Foot (kg)	Weight per foot (kg)	Load Bearing (Steel Plate)	Depth of core
COMBI 01	Support Systems 350	350	95	350	5.2	95mm <sup>2</sup> x 2mm	60mm
COMBI 02	Angled Foot 350 @ 2.5°	350	95-110	350	5.8	95mm <sup>2</sup> x 2mm	60mm
COMBI 03	Angled Foot 350 @ 5°	350	95-130	350	6.5	95mm <sup>2</sup> x 2mm	60mm
COMBI 27	Support Systems 350 - 12kg Heavy Ballast	350	165	350	12	95mm <sup>2</sup> x 2mm	60mm
COMBI 04	Support Systems 500	500	130	500	13.5	130mm <sup>2</sup> x 2mm	90mm
COMBI 05	Angled Foot 500 @ 2.5°	500	130-153	500	15.9	130mm <sup>2</sup> x 2mm	90mm
COMBI 06	Angled Foot 500 @ 5°	500	130-176	500	17.5	130mm <sup>2</sup> x 2mm	90mm
COMBI 26	Support Systems 500 - 25kg Heavy Ballast	500	176	500	25	130mm <sup>2</sup> x 2mm	90mm
COMBI 94	Support Systems 450 -25kg Heavy Ballast	450	155	500	25	130mm <sup>2</sup> x 2mm	90mm

**MATERIAL SPECIFICATION**

The rubber is milled, sieved & graded Styrene Butadiene rubber (Black SBR) in reclaimed truck/lorry tyre shred & granular form. Bound together using a 8% ratio of moisture curing Polyurethane Pre-Polymer  
UV Resistant Recycled Rubber  
Working Temperature Range: -35°C to +80°C  
All dimensions +/- 2mm. Weight per unit +/- 3%